

# PATENT ABSTRACTS OF JAPAN

(11)Publication number : 07-097264

(43)Date of publication of application : 11.04.1995

(51)Int.Cl.

C04B 35/563  
B24C 5/04  
C04B 35/64

(21)Application number : 06-158172

(71)Applicant : ELEKTROSCHMELZWERK KEMPTEN GMBH

(22)Date of filing : 17.06.1994

(72)Inventor : SIGL LORENZ  
THALER HUBERT  
SCHWETZ KARL-ALEXANDER

(30)Priority

Priority number : 93 4320102 Priority date : 17.06.1993 Priority country : DE

## (54) PRODUCTION OF BORON CARBIDE BASED POLYCRYSTALLINE HIGH DENSITY MOLDING BY PRESSURELESS SINTERING

(57)Abstract:

PURPOSE: To provide an improved process for production by pressureless sintering of a polycrystalline high density molding consisting of boron carbide, metal diboride and carbon.

CONSTITUTION: This process consists of the stages including the following stages: a) the stage of preparing a mixture by homogeneously mixing pulverulent boron carbide with at least one pulverulent monocarbide of an element selected from the group of titanium, zirconium, hafnium, vanadium, niobium and tantalum in an amt. corresponding to from 2% to 6% by weight of free carbon, based on the total weight of the boron carbide; b) a stage of molding the mixture to an intermediate molding having a density of at least 50% of the theoretical density; c) a stage for heating the thus resulted intermediate molding from about 800° C up to 1500° C while expelling oxygen and holding the intermediate molding for 10 to 120 minutes within the temp. range and d) a stage for sintering the intermediate molding by heating the intermediate molding from 2100 to 2250° C.

## LEGAL STATUS

[Date of request for examination] 17.06.1994

[Date of sending the examiner's decision of rejection] 28.01.1997

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]